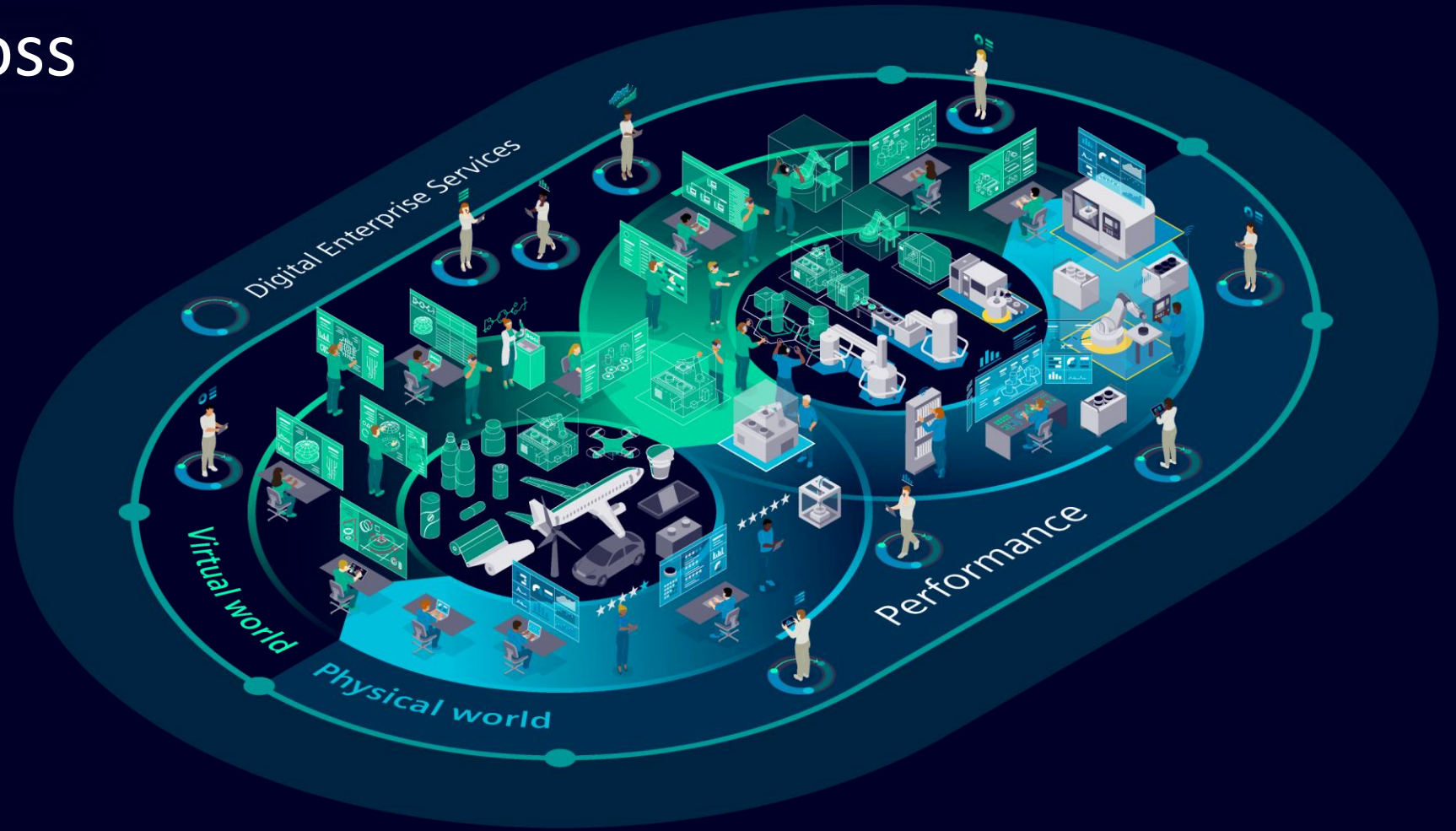


Jumpstart Digitalization Across the Value Chain

Start



SIEMENS

Challenges



- How to modify existing plants fast and efficiently?
- How to validate plant design changes before implementation?
- How to integrate new innovative technologies and processes for new products?
- How to minimize time required to add new process units or a completely new line?





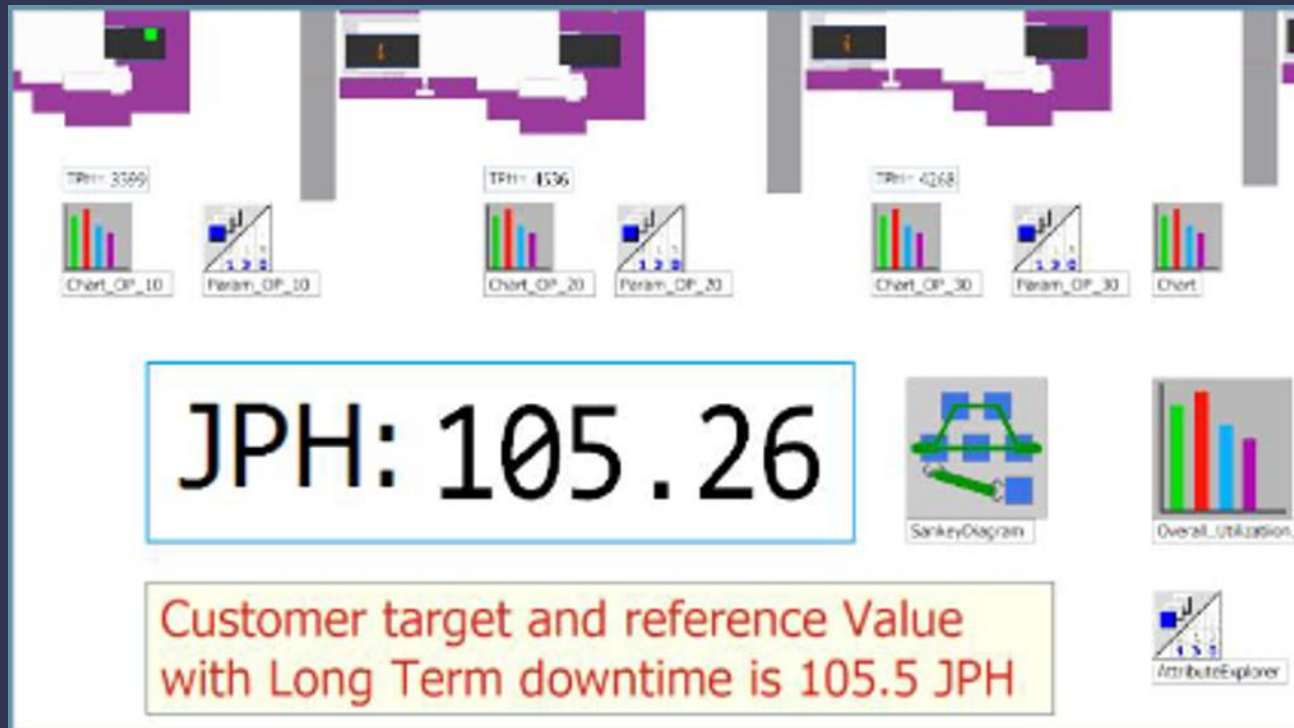
Solution – Siemens Digital Twin Methodologies



The Siemens digital twin methodology enables precise insight for optimizing parameters which in turn **will maintain manufacturing KPIs.**



Solution – Siemens Digital Twin Methodologies



Where is the proof?

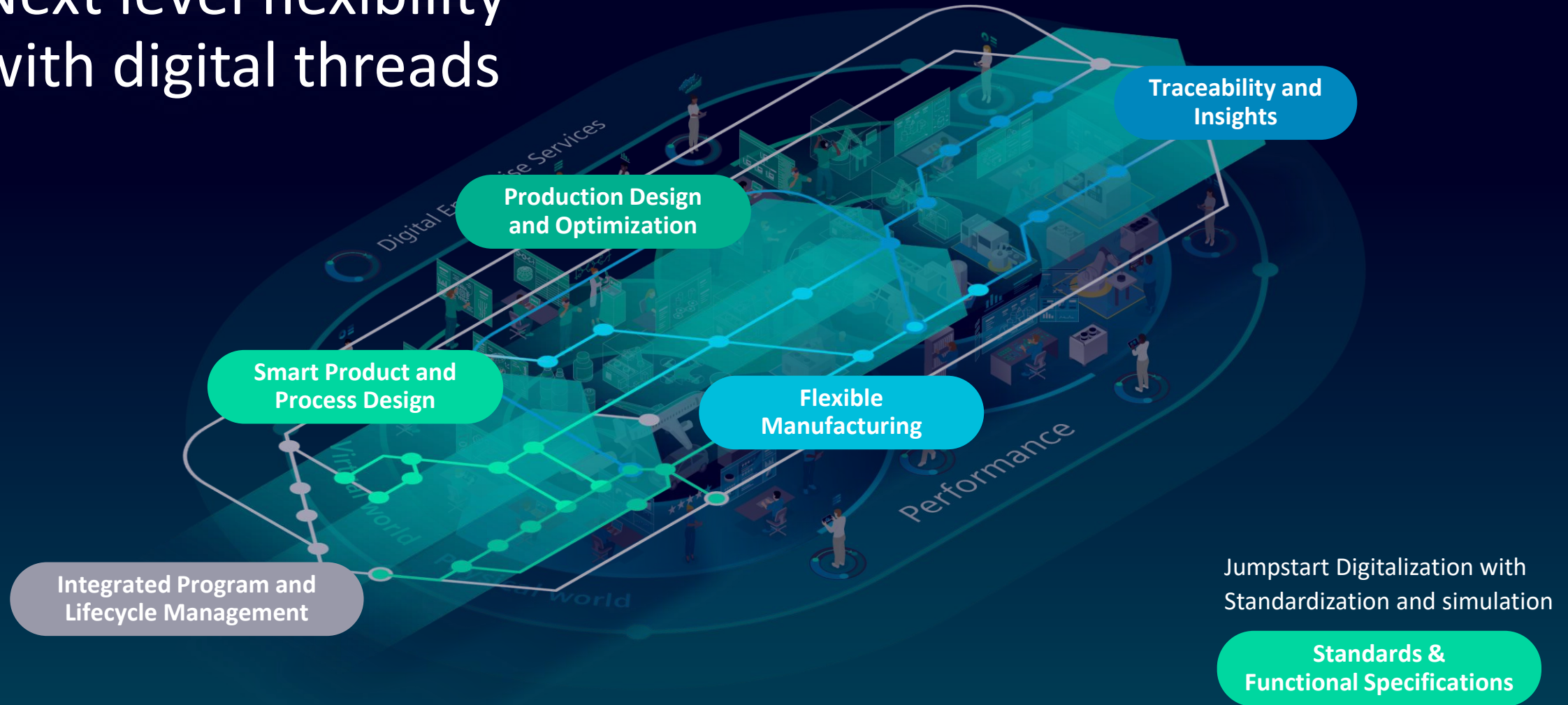
Simulation project with high expectations for precision and accuracy

- Customer project was for a high-volume production line – 75 machines, 25 pick & place robots, conveyor belts, complex material handling, and exact downtime parameters
- Simulation meets reality with **99.77% accuracy**



DIGITAL ENTERPRISE

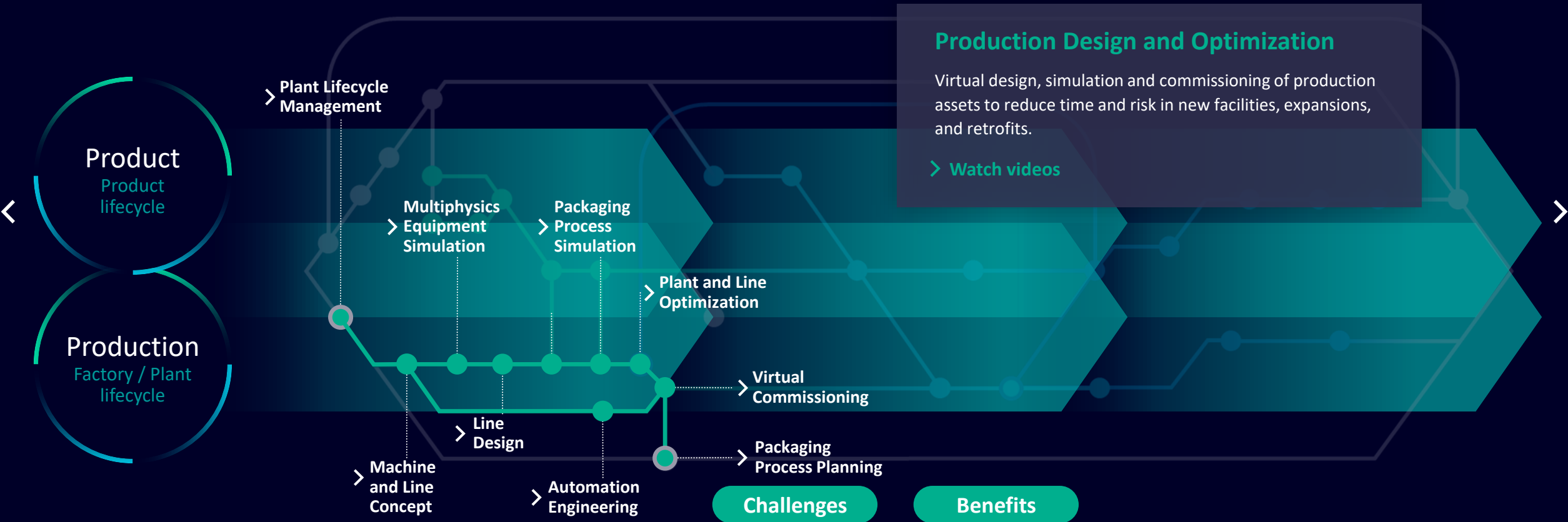
Next level flexibility with digital threads





Digital thread

Production Design and Optimization





Challenges



How to modify existing plants fast and efficiently?

How to integrate new innovative technologies and processes for new products?

How to minimize time required to add new process units?

How to keep plant design data consistent and up to date?

How to enable effective collaboration between engineering disciplines?

How to validate plant design changes?



> Benefits

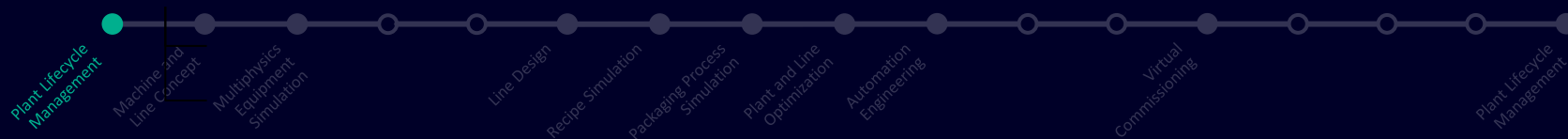
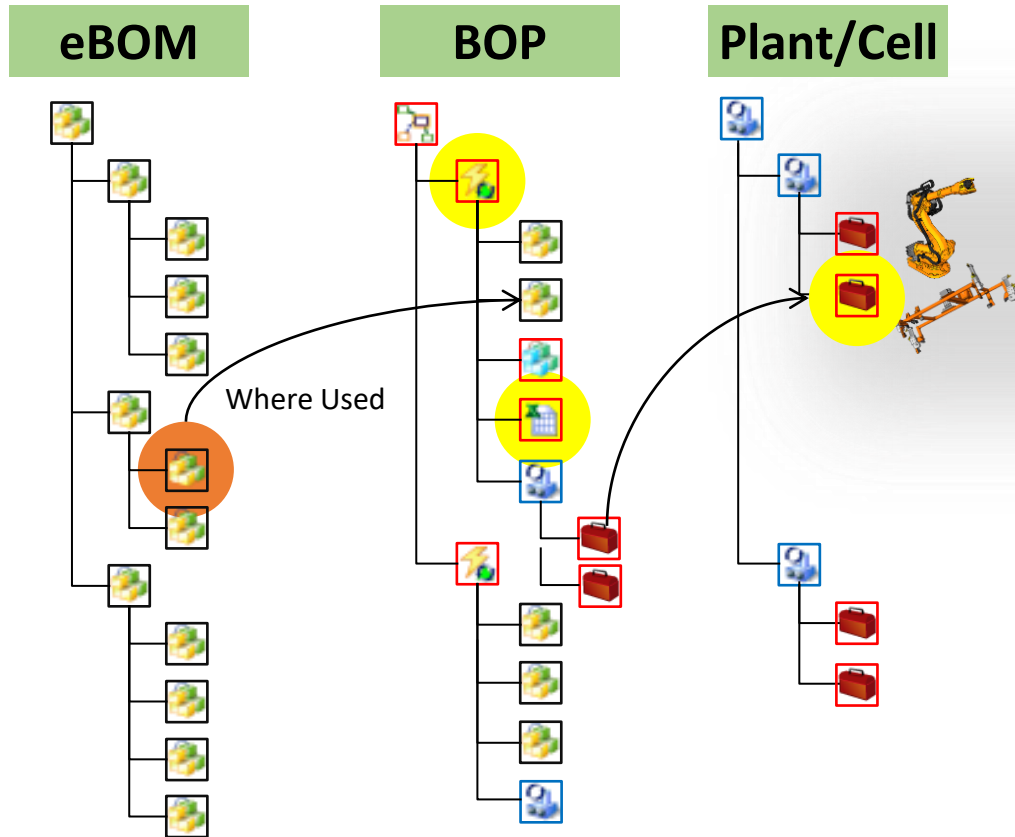
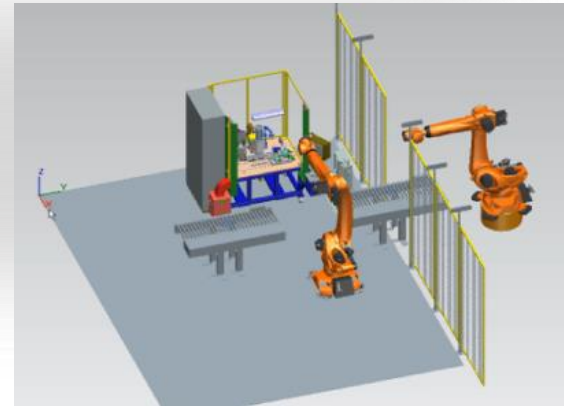
Production Design and Optimization

Plant Lifecycle Management

Centrally manage plant changes

Management of capital assets and production changes in the collaboration platform to maximize investments and maintain visibility of production facilities. Visualize all relevant engineering information while initiating required engineering tasks.

Teamcenter



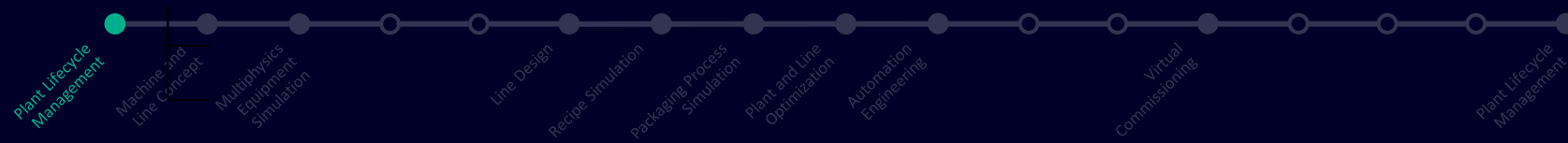
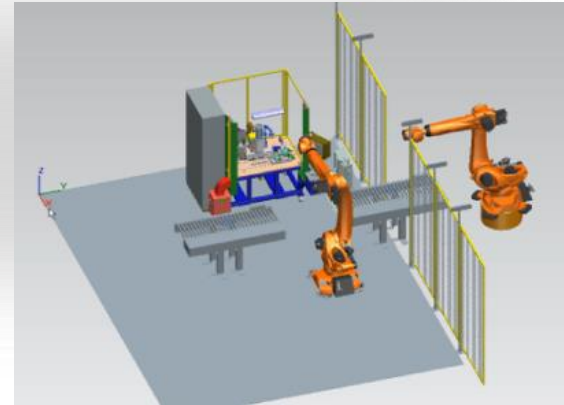
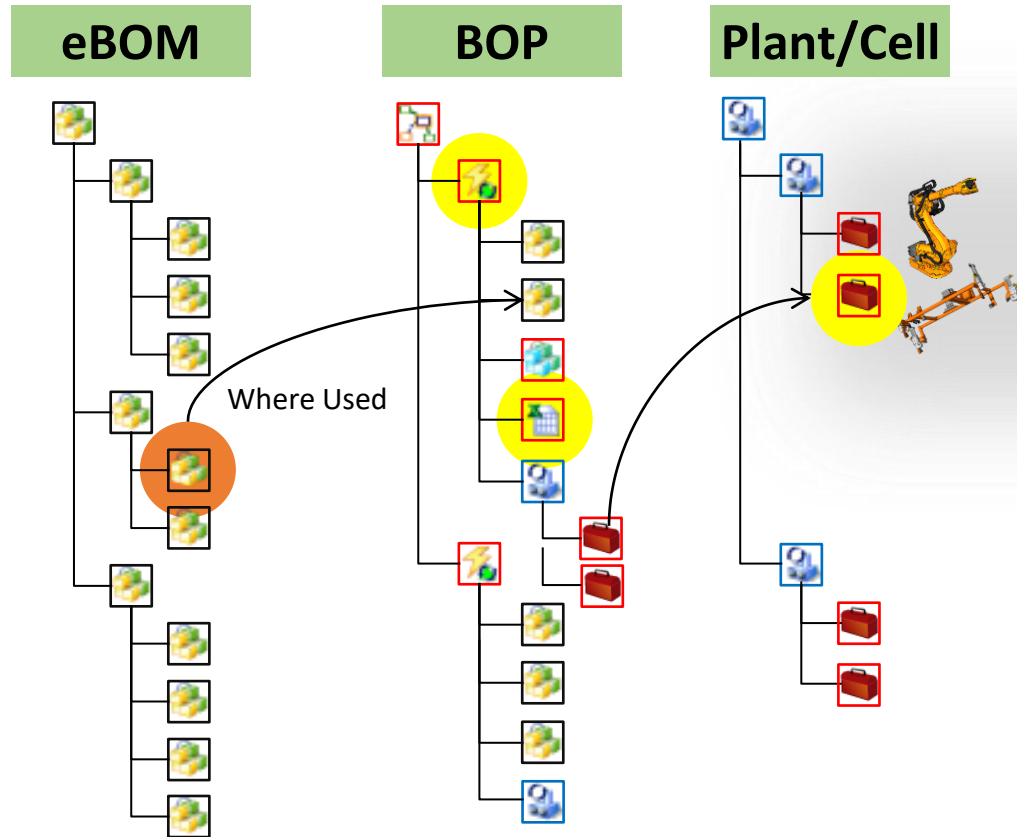
Production Design and Optimization

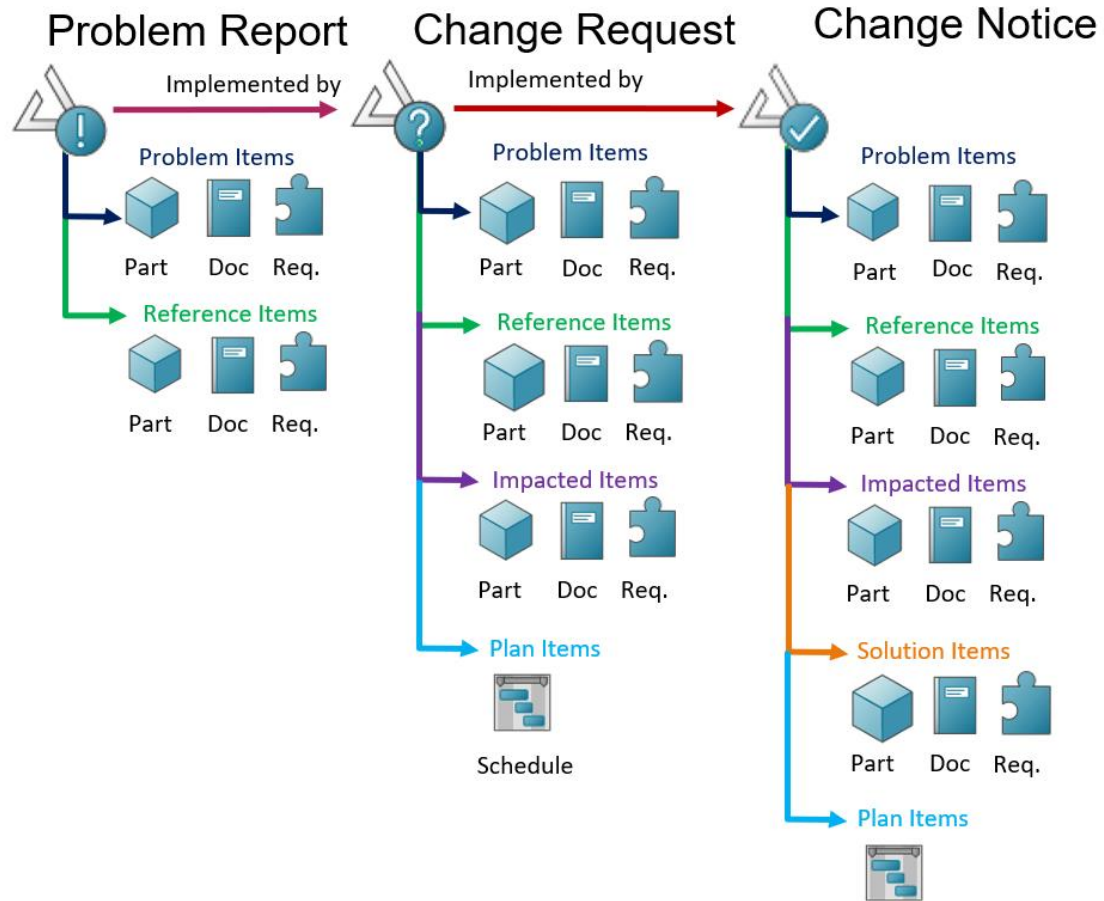
Plant Lifecycle Management

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Production Design and Optimization

Plant Lifecycle Management

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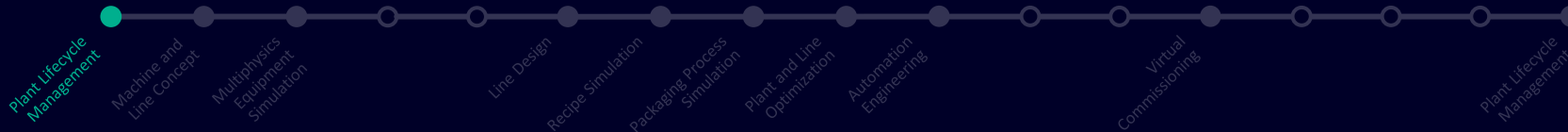
Problem Items are the items causing the change

Impacted Items are the old revision of items being revised or replaced

Solution Items are new revisions of content that are to be released by the Change

Plan Items contains schedules that define tasks in a work breakdown structure

Implements/Implemented by contains change objects referenced by the change





Teamcenter - JRWorkarea/A/1

uslivtmengry:3000/#/com.siemens.splm.clientfx.ctui.xrt.showObject?uid=ixPAAMVX5UiZNB&c_uid=SR=N:Awb0DesignElement..BOMLine..6.hqhM6hPBO3ETxA.8Jw9LsOJO3kqxgHAAAMKB5UiZNB.1..AWB/

JRWorkarea

Revision: Global (Latest Working) | Date: Today | Units: None | (JRWorkarea/A/1) | Variant: No Variant Rule | (JRWorkarea/A/1) | Expansion: No Rule | Owner: John Flood (floodj) | Date Modified: 16-Apr-2021 | Release Status: | Type: Item Revision

Element Name	ID	Revi...	Revision Name	Description
JRWorkarea	JRWorkarea	A	JRWorkarea	JRWorkarea
KR 210 R3100 ultra	KR 210 R3...	A	KR 210 R3100 ultra	KR 210 R3100 ultra
FRL_SO_Palletized_Floor_Co...	FRL_SO_P...	000	FRL_SO_Palletized_Floor_Conveyor 3	FRL_SO_Palletized_Floor_Conveyor 3
Jack	Jack	A	Jack	Jack
Robot Riser	Robot Ris...	001	Robot Riser	Robot Riser
PTS Fence	000382	A	PTS Fence	000382
PTS Fence	000383	A	PTS Fence	000383
PTS Fence	000385	A	PTS Fence	000385
PTS Fence	PTS Fence	040	PTS Fence	PTS Fence
PTS Fence	000384	A	PTS Fence	000384
Space Consumption Block	Space Co...	006	Space Consumption Block	Space Consumption Block
Electric Item 1	000386	Electric L...	Electric Item 1	Electric Item 1

3D Overview Where Used Changes Attachments History Relations Collaboration Participants NX Properties

6:16 PM

4/18/2021

Production Design and Optimization

Plant Lifecycle Management

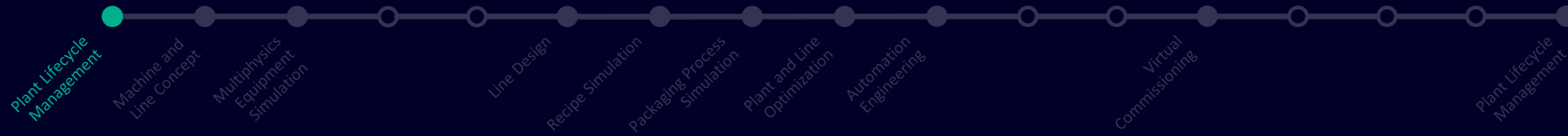
Centrally manage plant changes

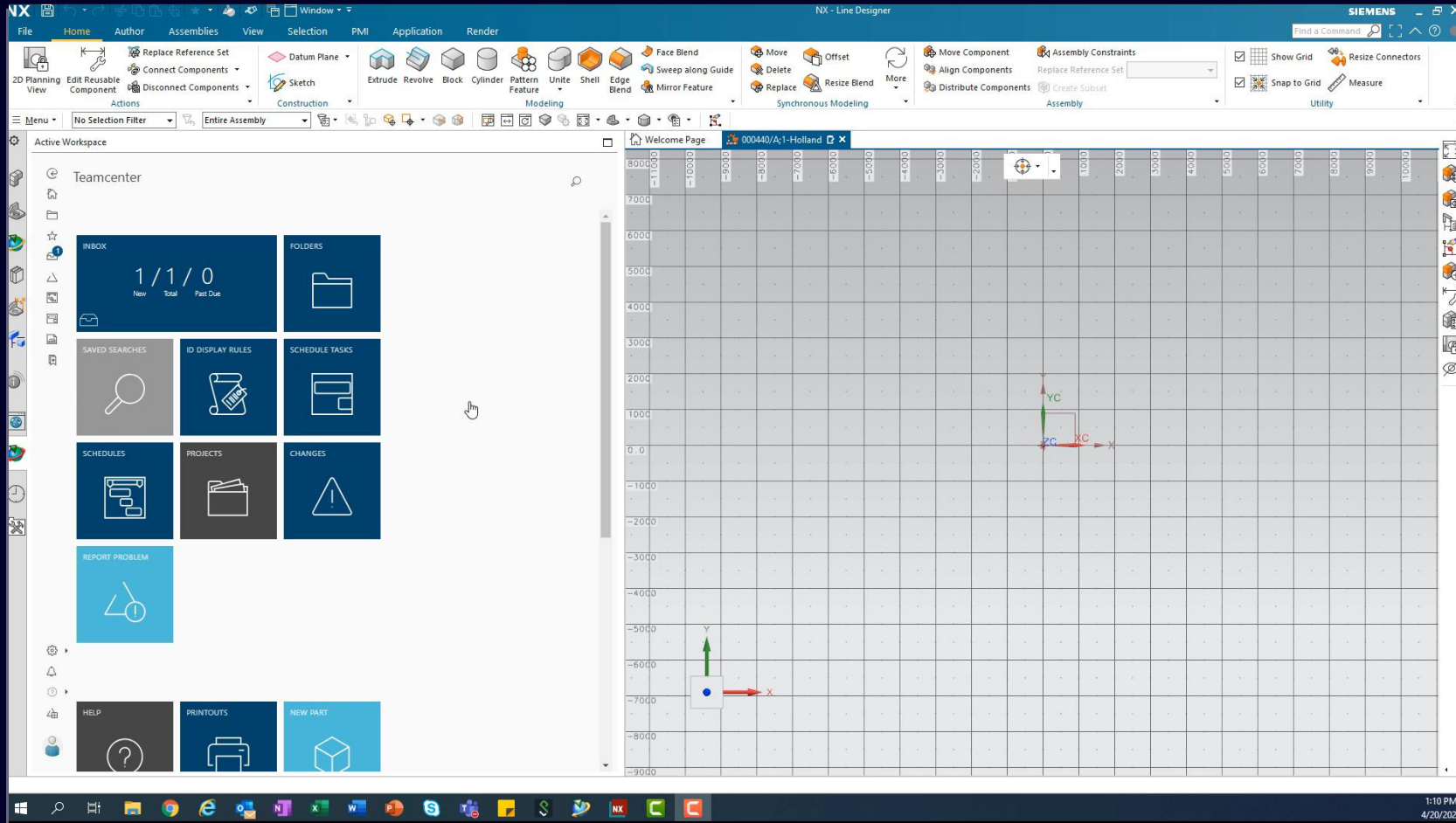
Propagation of an engineering change through different models:

Example: Change the location of a robot or conveyor in the simulation, and see the change propagate to all other representations.

Create an engineering change request and change notice, and see how all affected people get notifications/approvals of the change.

Teamcenter as collaboration backbone





Production Design and Optimization

Plant Lifecycle Management

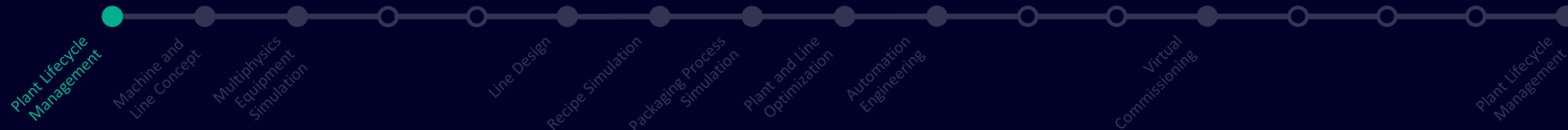
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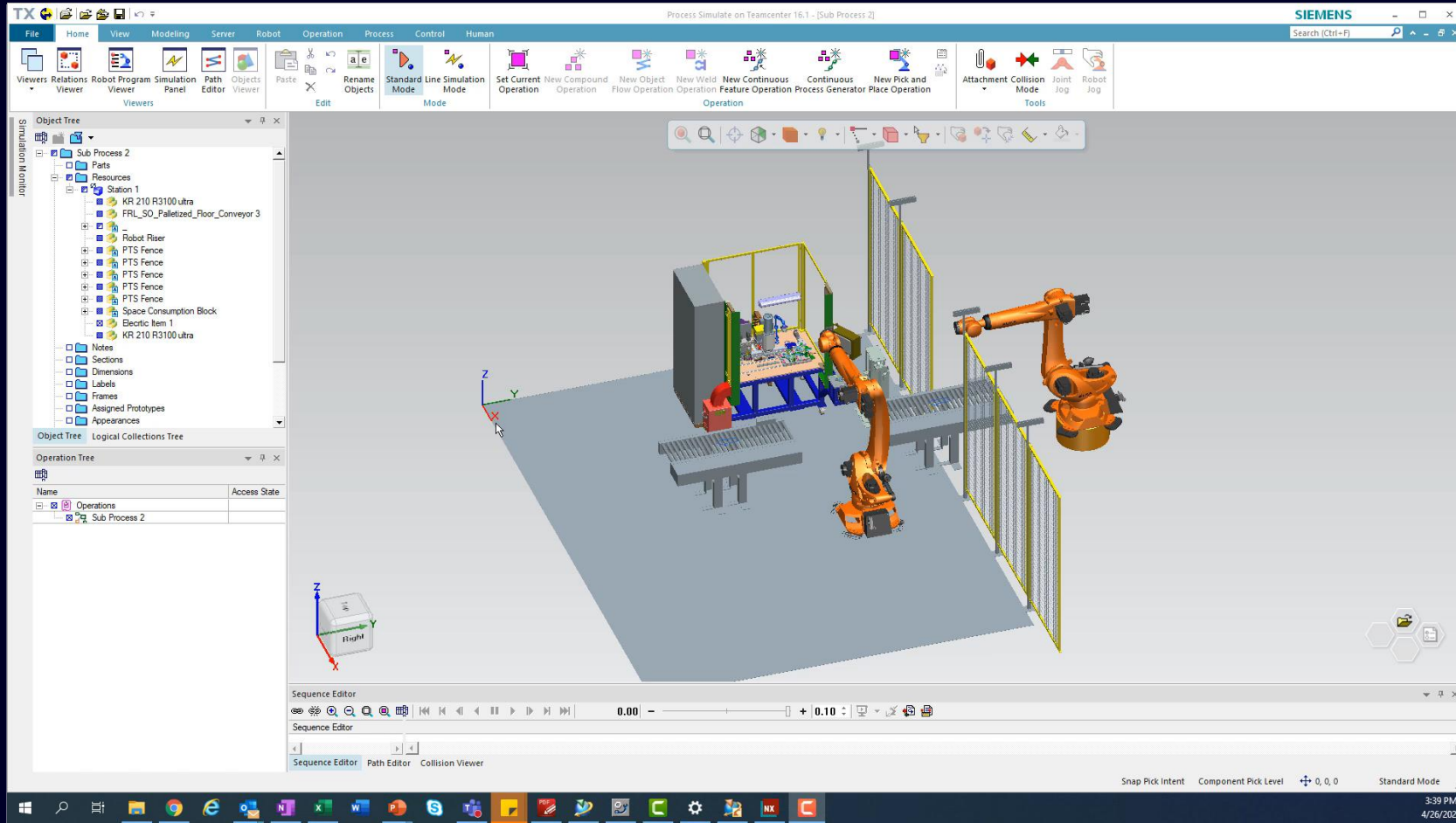
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Production Design and Optimization

Plant Lifecycle Management

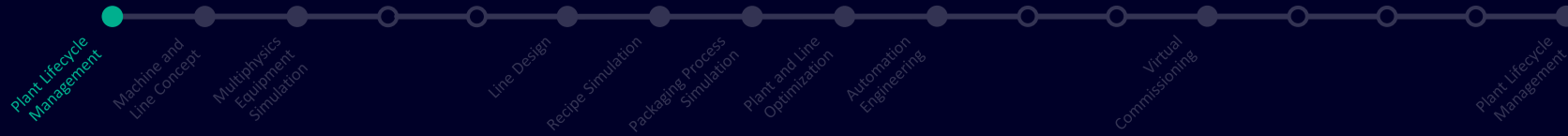
Centrally manage plant changes

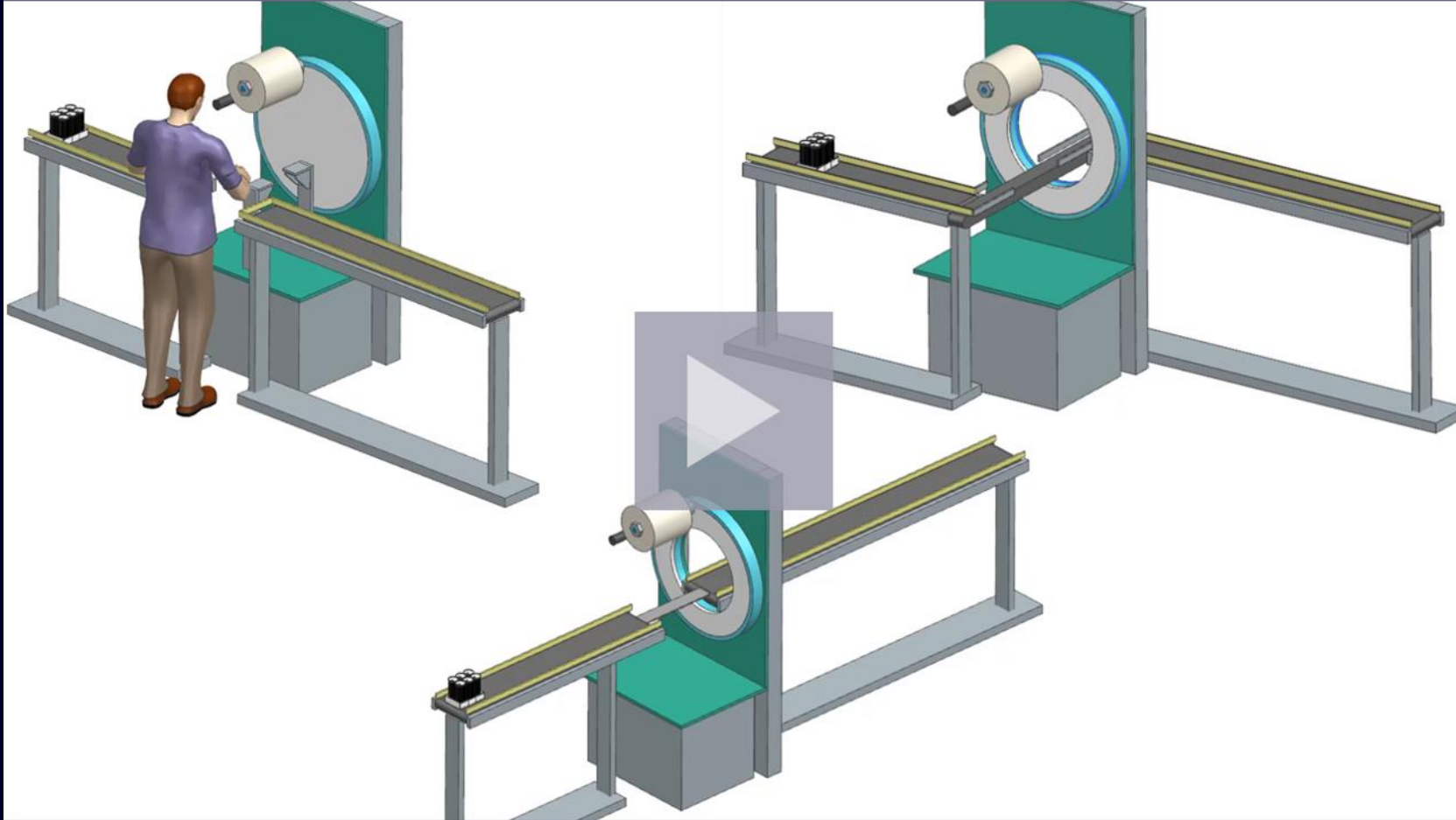
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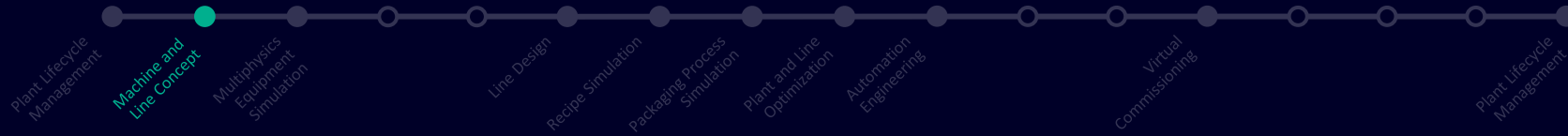
Production Design and Optimization

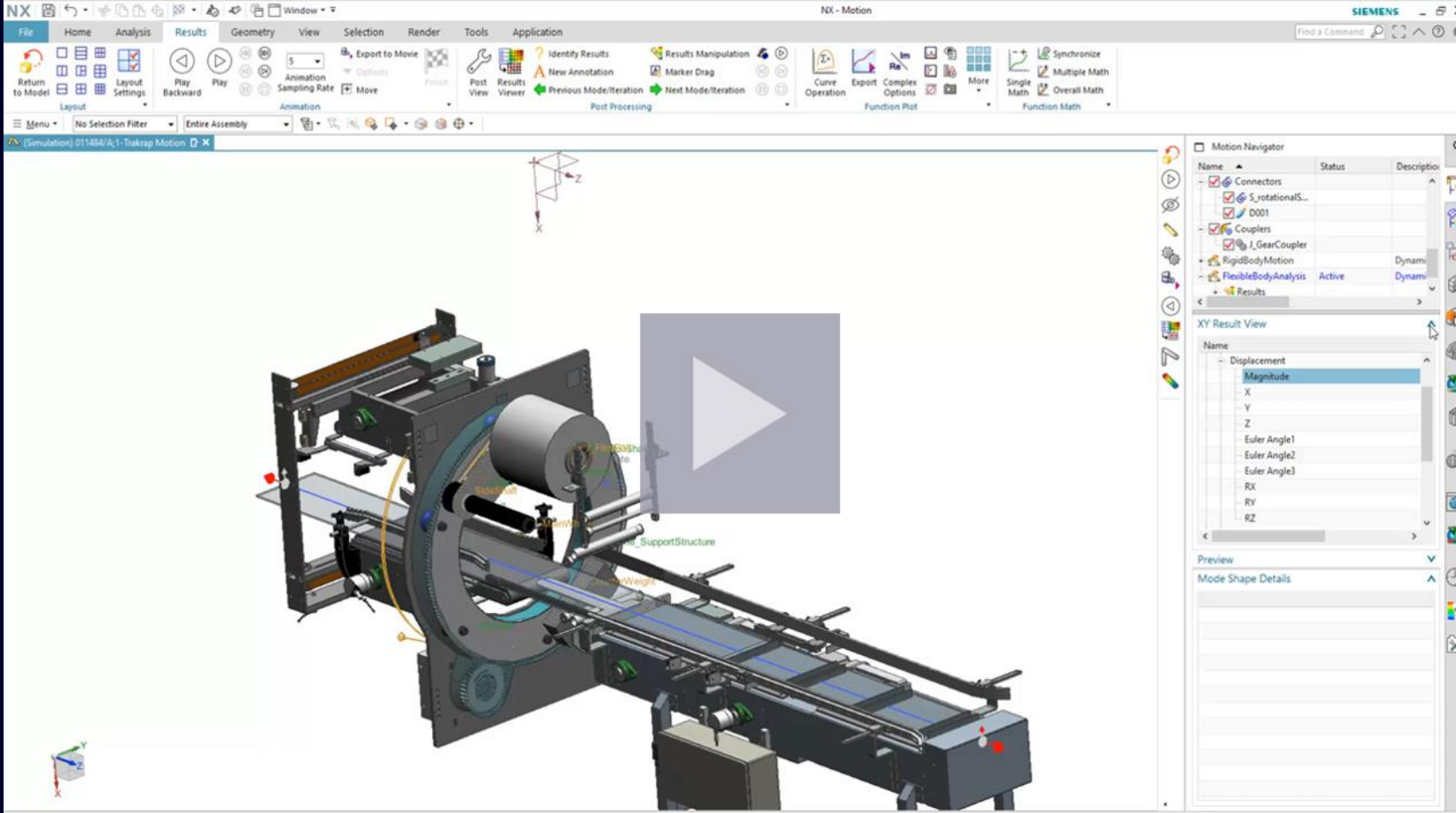
Machine and Line Concept

Evaluate equipment concepts

Physics-based simulation of machines to design and validate alternative machine concepts for specific requirements. Evaluate various options and select the best fitting machine for the required operations.

NX MCD





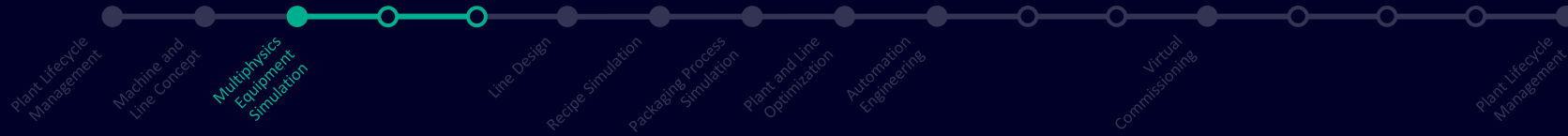
Production Design and Optimization

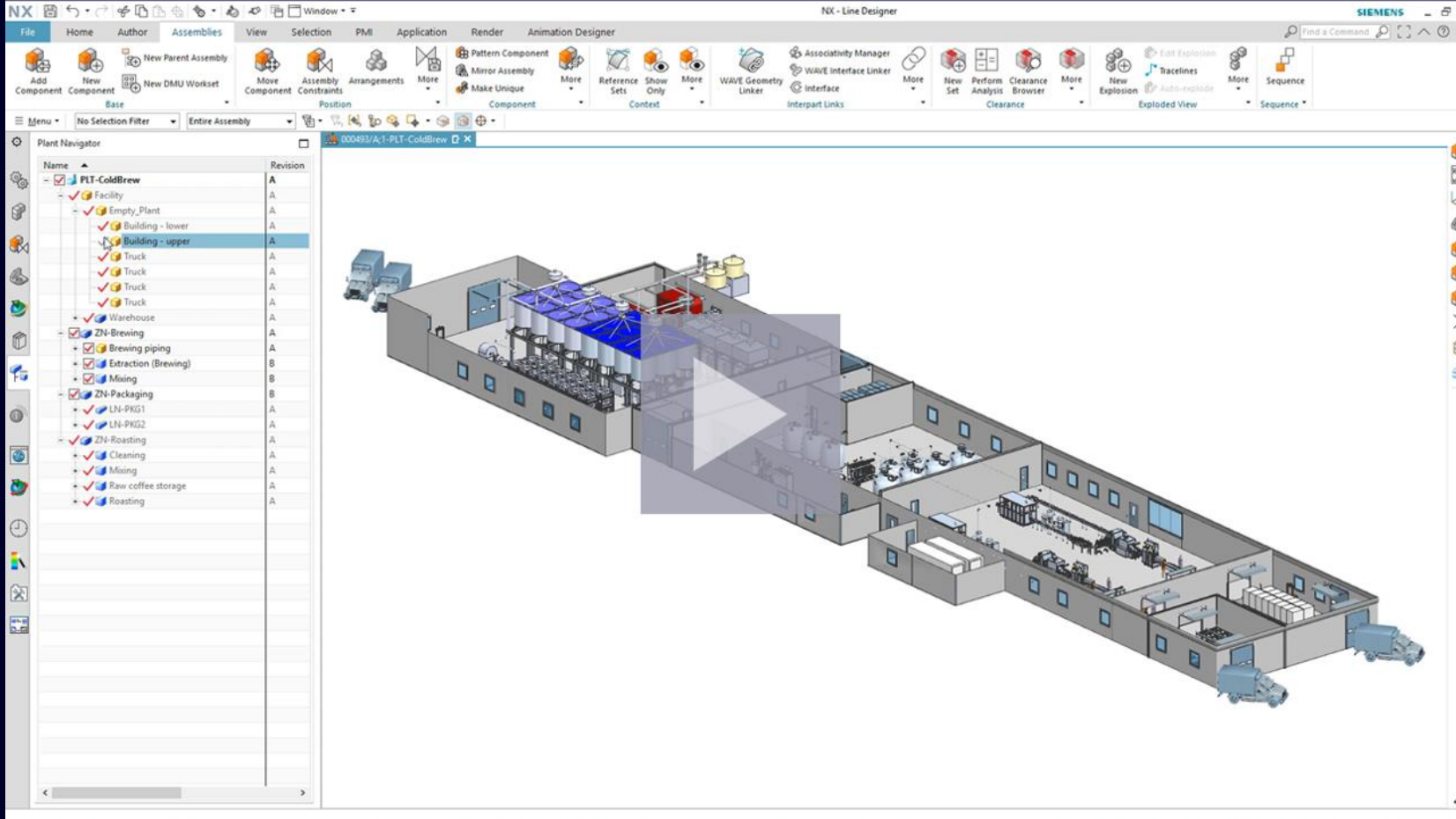
Multiphysics Equipment Simulation

Validate and optimize packaging equipment

Multiphysics simulation to validate packaging equipment and optimize operation for best performance of the equipment.

Simcenter3D





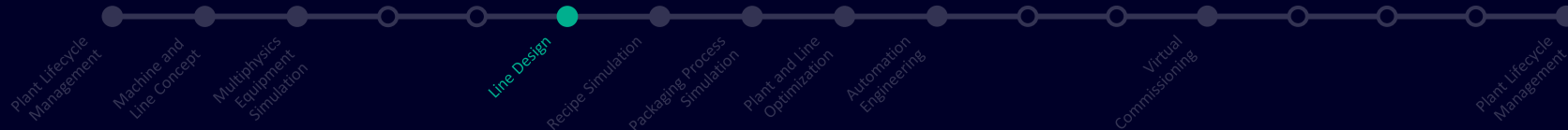
Production Design and Optimization

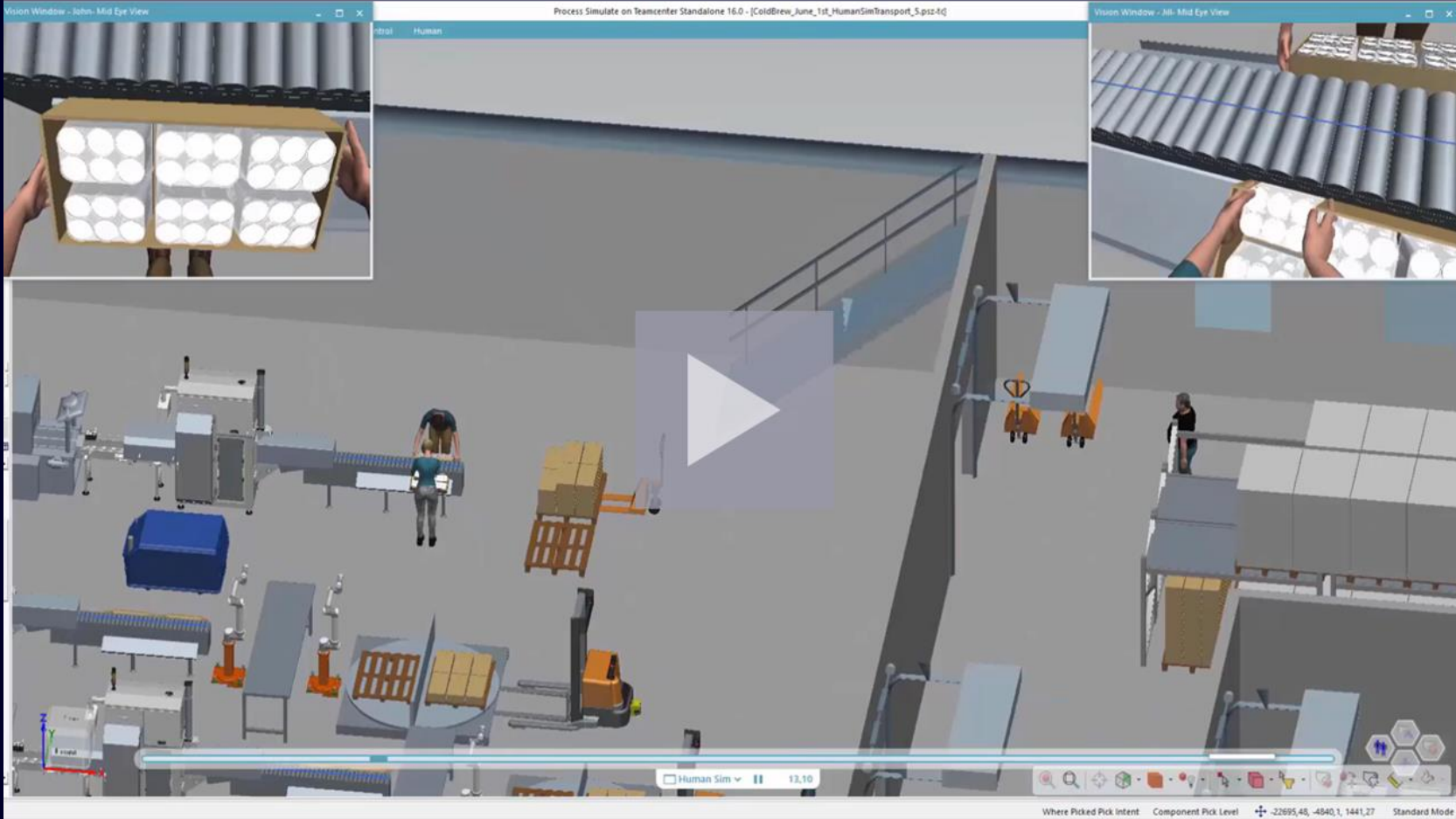
Line Design

3D design of new plant expansion

Evaluate design options and discover the optimal layouts for process plants and production lines from initial plant layout to full 3D environment definition. Easily drag and drop equipment from the re-use library and maintain the latest 3D model and hierarchy in the collaboration platform to use across the enterprise.

NX Line Designer





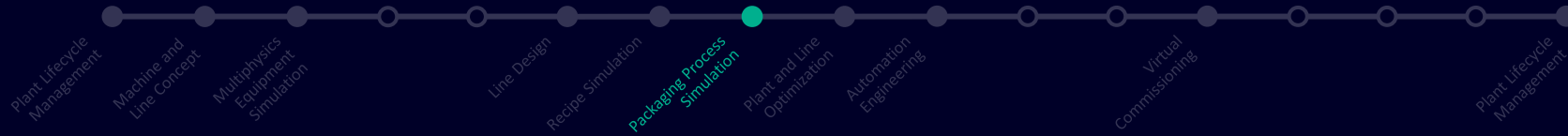
Production Design and Optimization

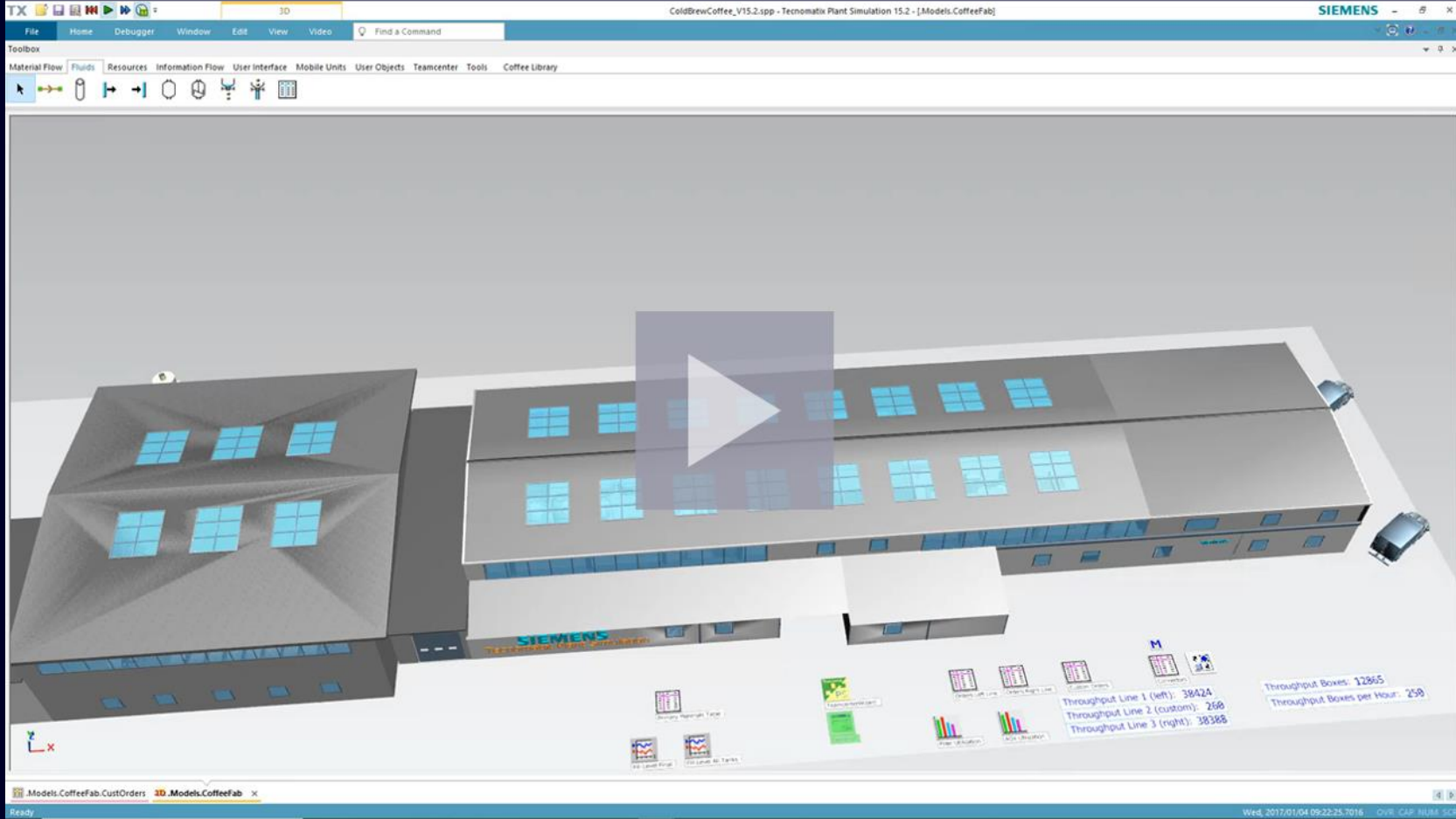
Packaging Process Simulation

Simulate robots and human operations

Simulation and analysis of manufacturing cells to evaluate different options of manual and robotic operations for optimal ergonomics and working conditions for operators.

Tecnomatix Process Simulate





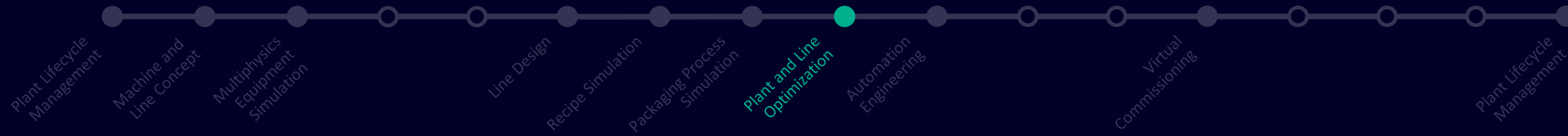
Production Design and Optimization

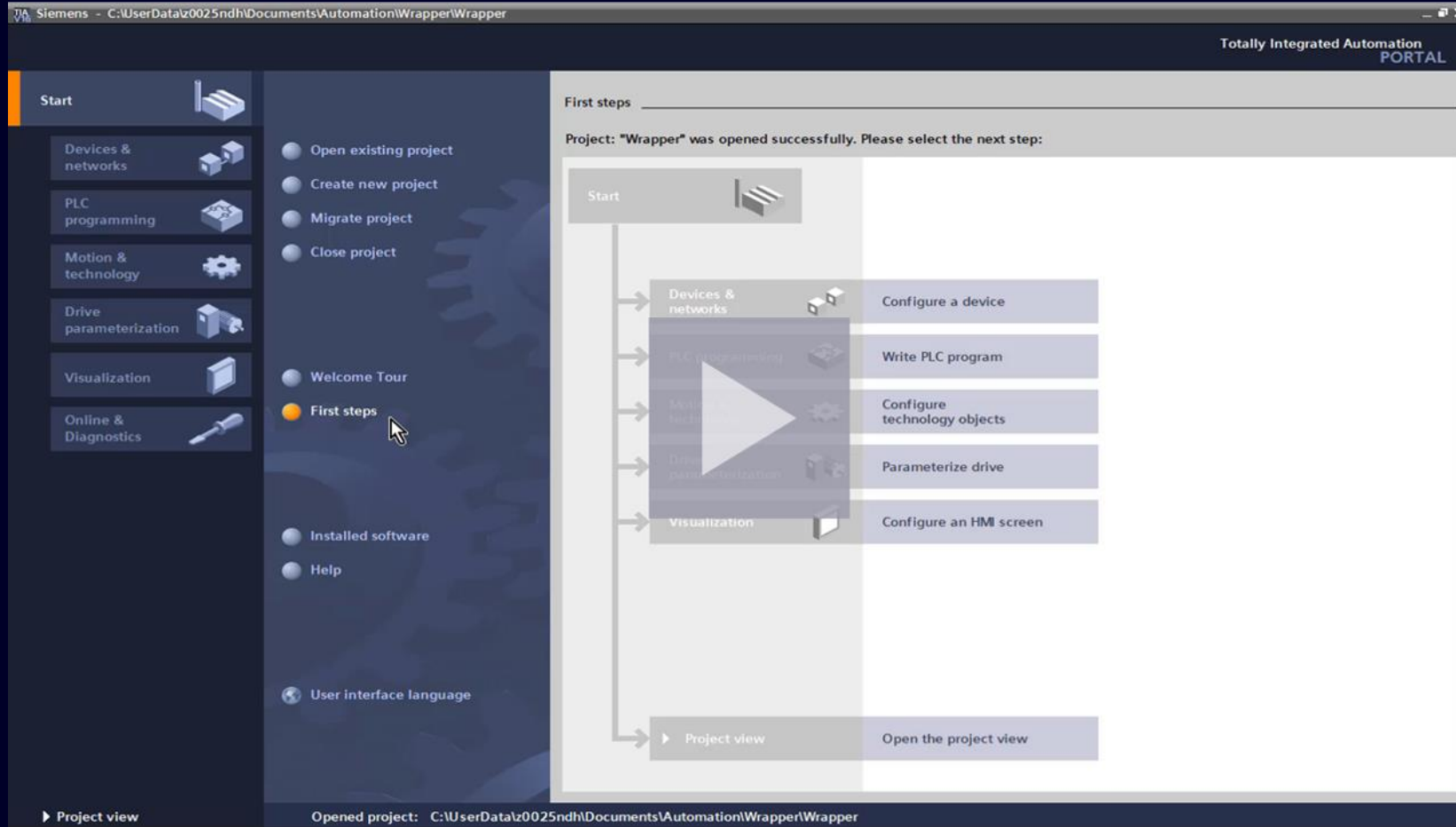
Plant and Line Optimization

Simulate and optimize the entire plant

Plant-level simulation to evaluate "what-if" scenarios and impacts of various plant designs to optimize production KPIs such as throughput and energy consumption and reduce operating cost.

Tecnomatix Plant Simulation





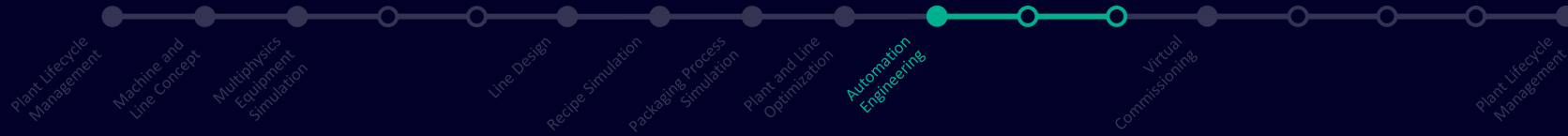
Production Design and Optimization

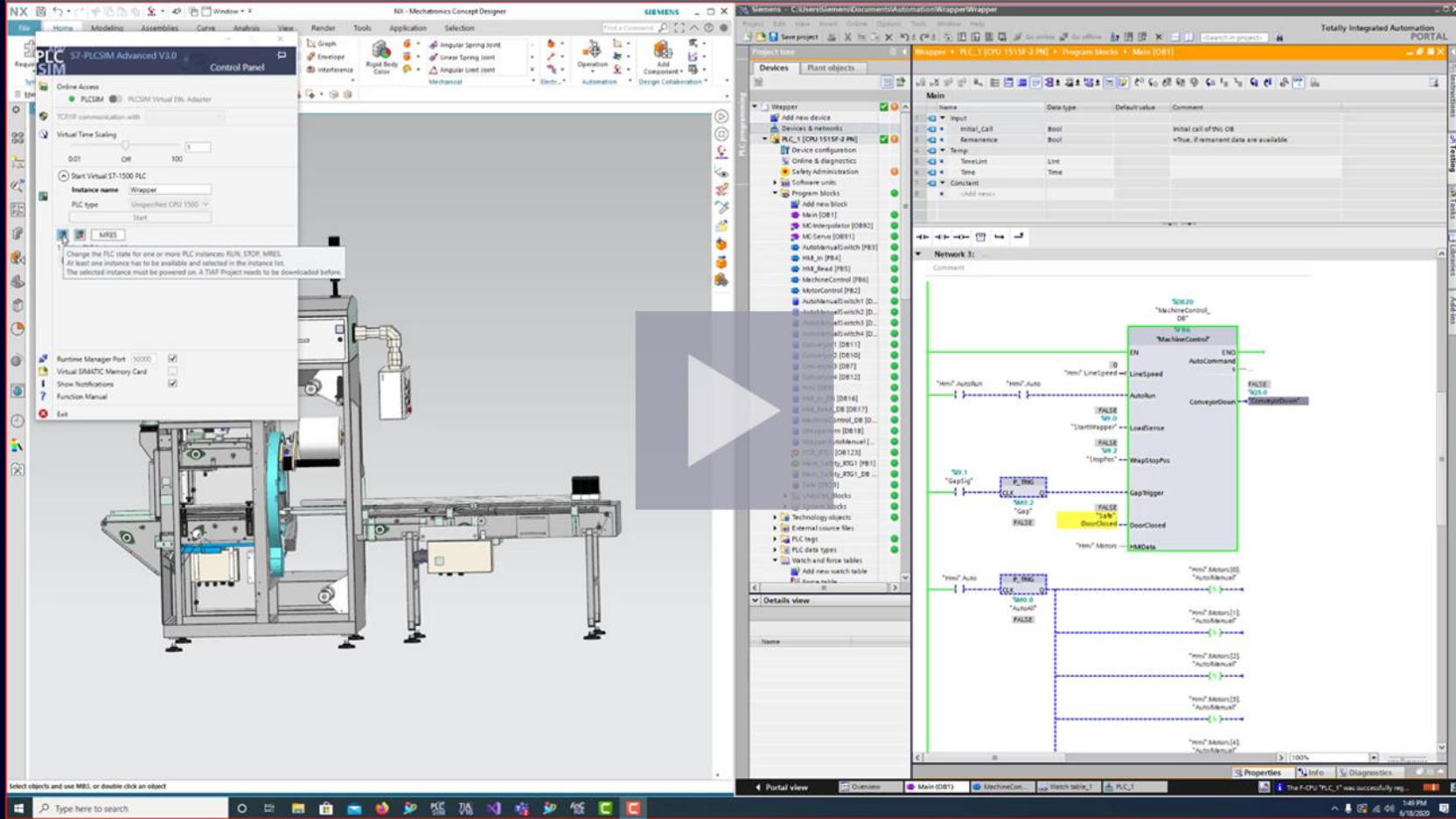
Automation Engineering

Automation engineering for packaging

Totally Integrated Automation into a single platform for the engineering of all automation hardware components, including motion, safety, and industrial security.

TIA Portal





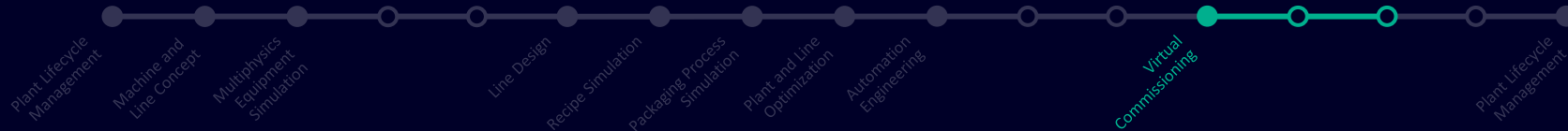
Production Design and Optimization

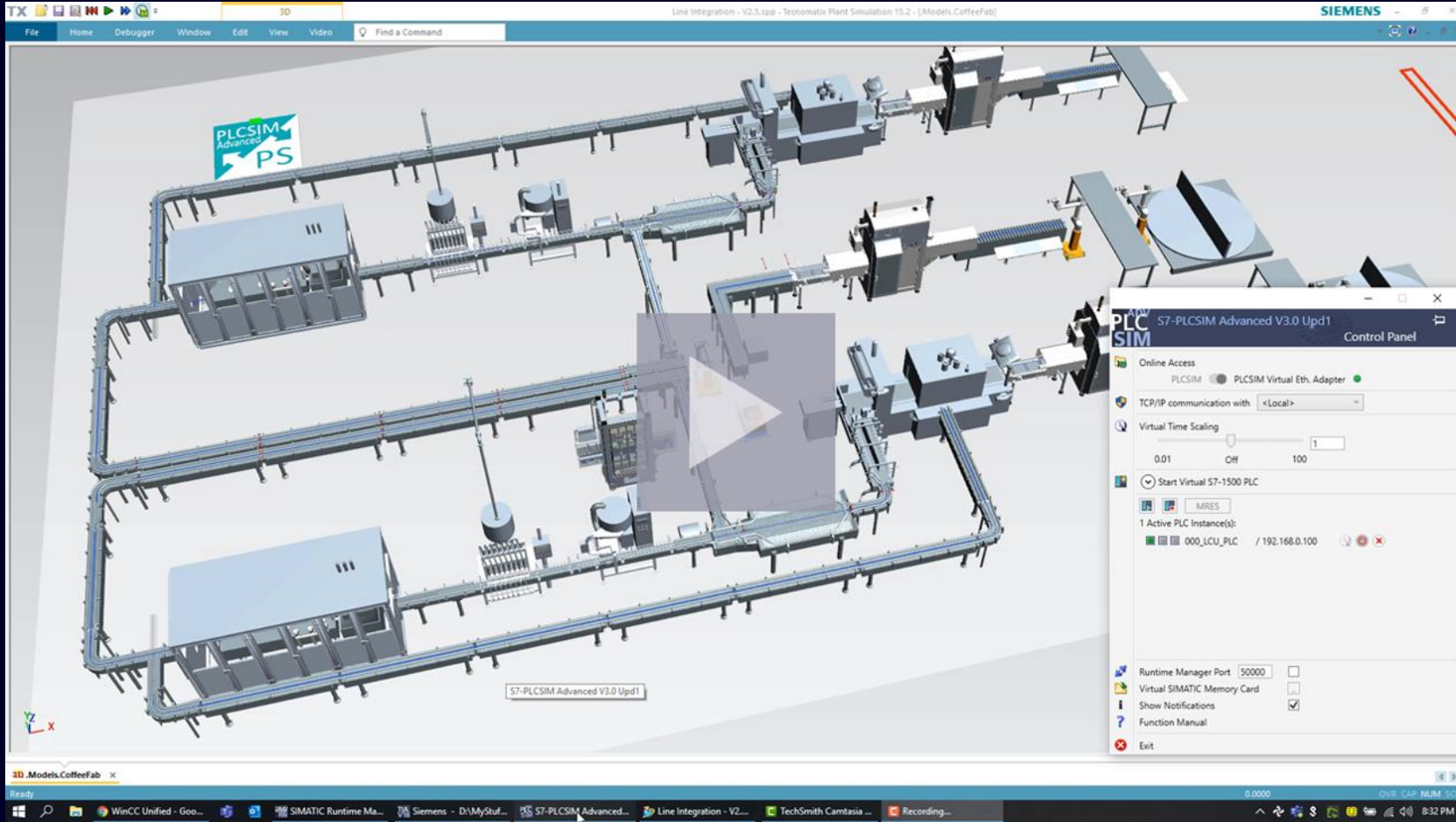
Virtual Commissioning (1/2)

Reduce start-up for packaging equipment

Seamless connection of the equipment CAD model with the virtual controller to debug the automation code, visualize and interact with the HMI, and troubleshoot safety procedures.

NX MCD, PLCSim Advanced





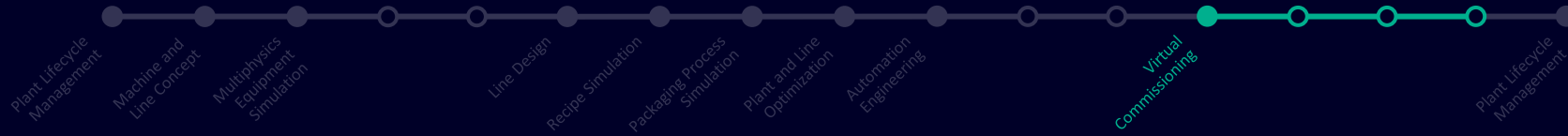
Production Design and Optimization

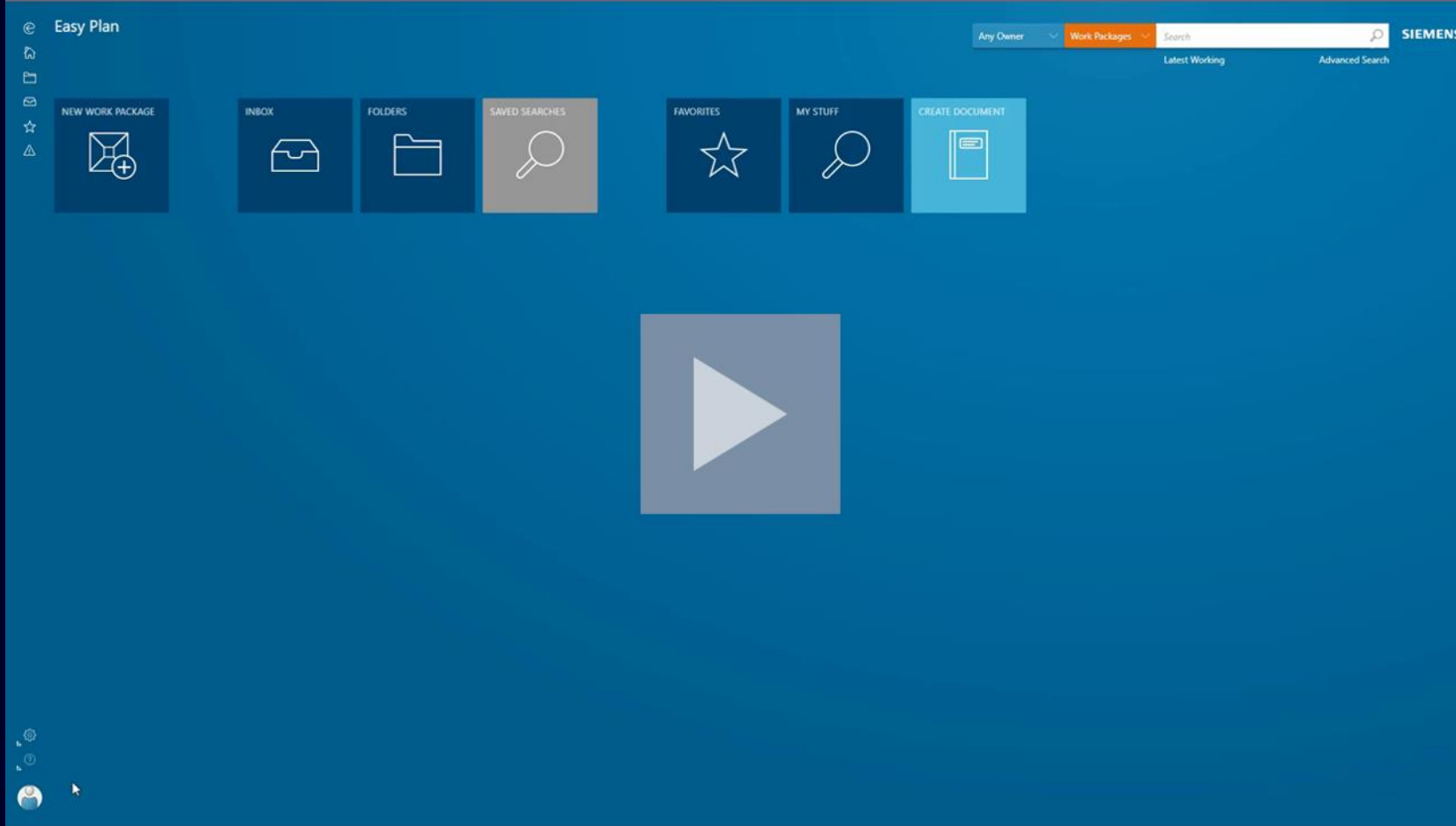
Virtual Commissioning (2/2)

Reduce start-up for the entire plant

Seamless connection of the plant model with the virtual controller to debug the automation code, simulate the entire process and interact with the HMI.

Plant Simulation, PLCSim Advanced





Smart Product and Process Design

Packaging Process Planning

Create a site-specific manufacturing plan

Standardized method to define the filling and packaging processes based on plant-specific capabilities and create straightforward EWIs, bridging the gap between R&D and manufacturing to ensure rapid scale-up.

Easyplan





Solution – Siemens Digital Twin Methodologies

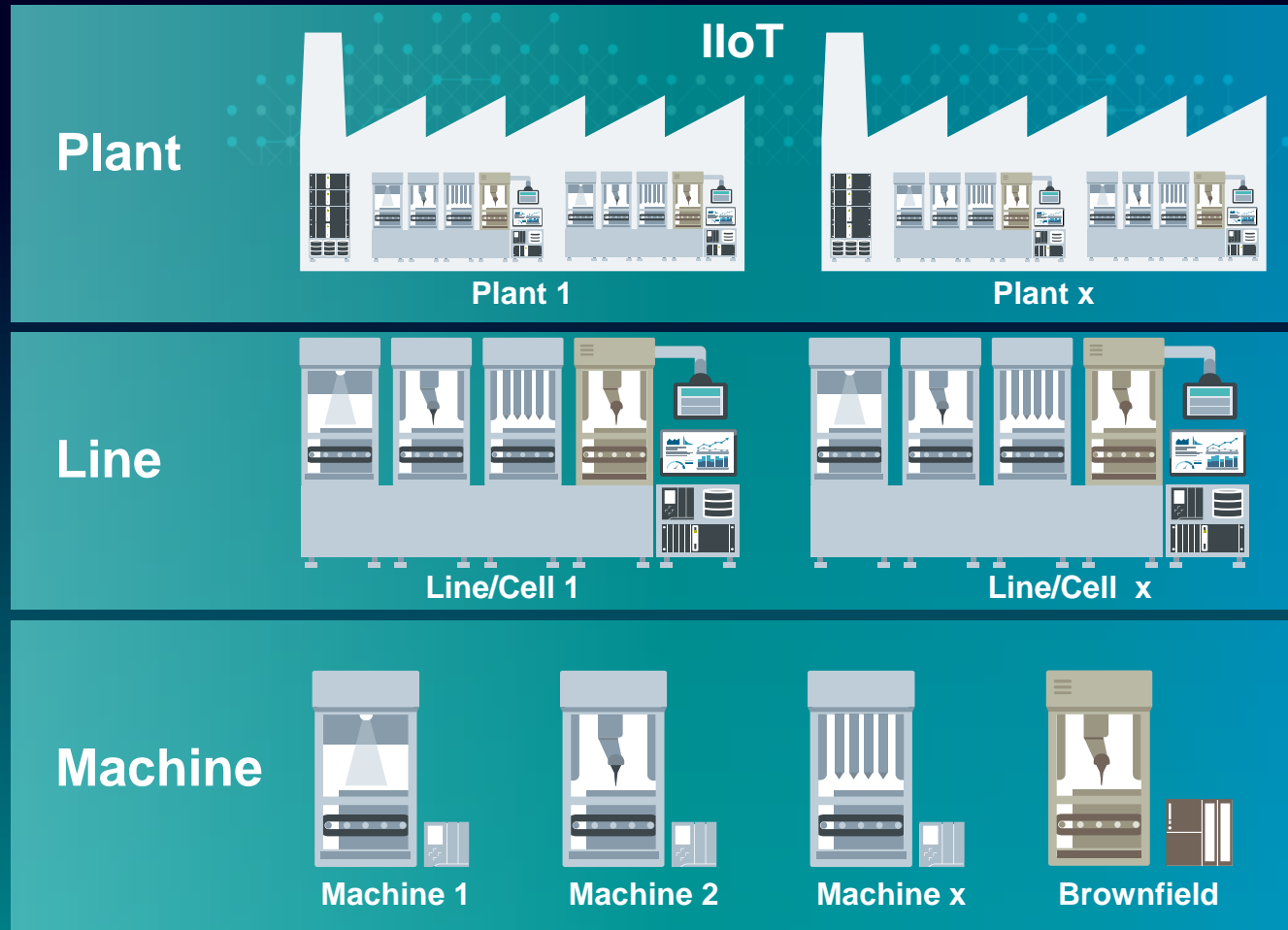
Efficient and inter-disciplinary engineering workflow

Teamcenter digital threads support reusability, accuracy and traceability

Faster commissioning and error-free start up of real production by pre-testing, simulation and virtual commissioning

Shorter time-to-market when launching new products

Challenges for integrating machines into a line



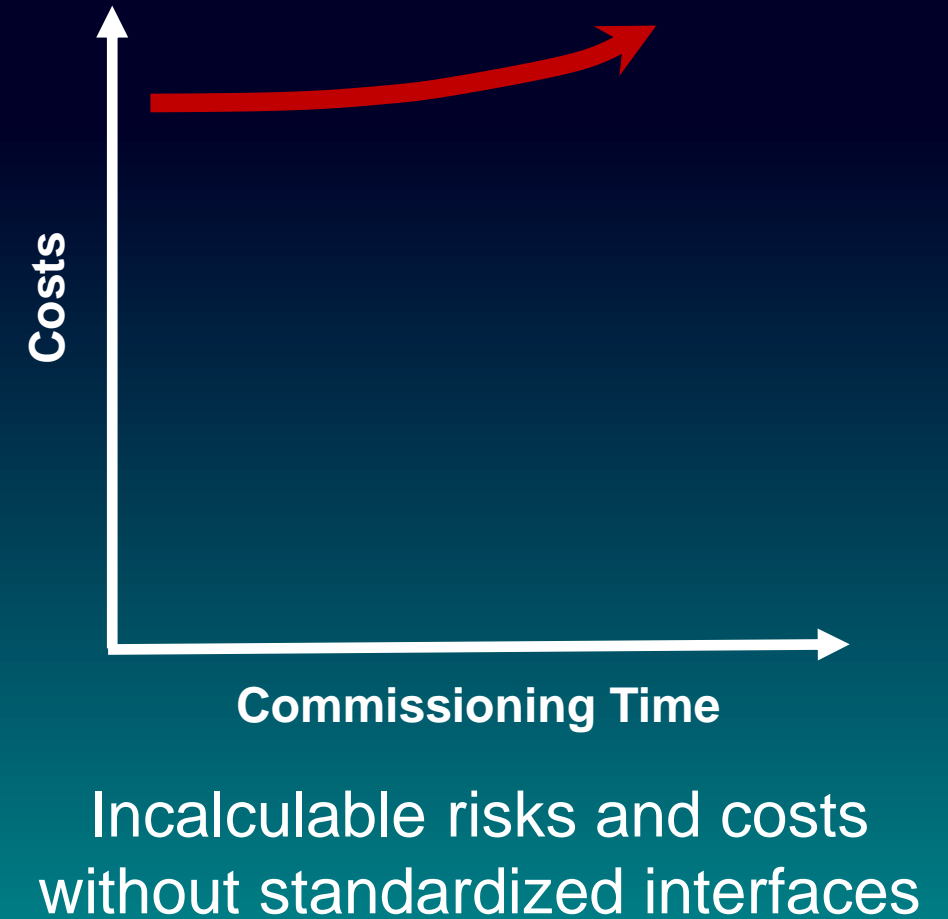
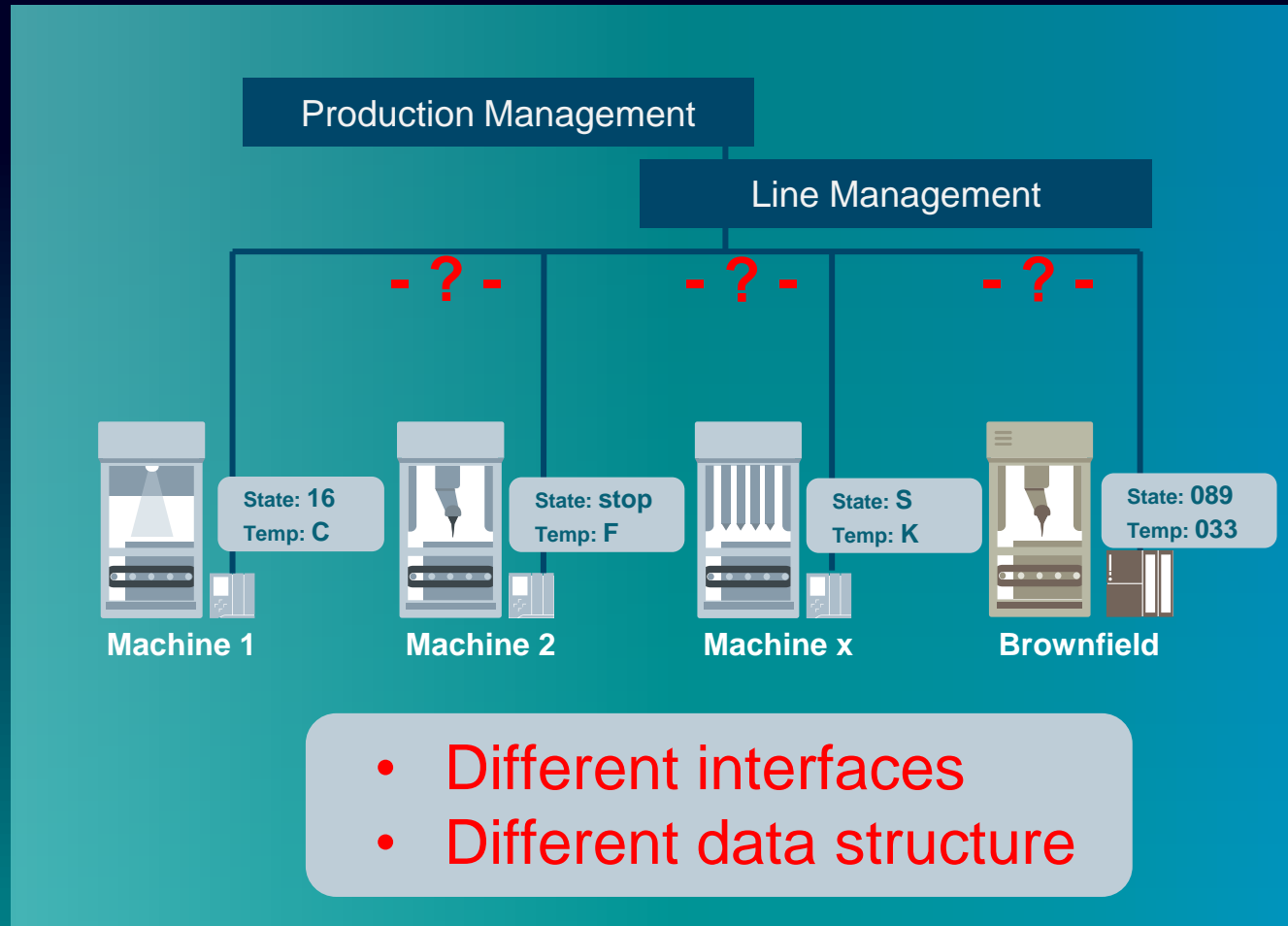
➤ Seamless communication from shop floor up to top floor

➤ Different machines must work together in one line/cell

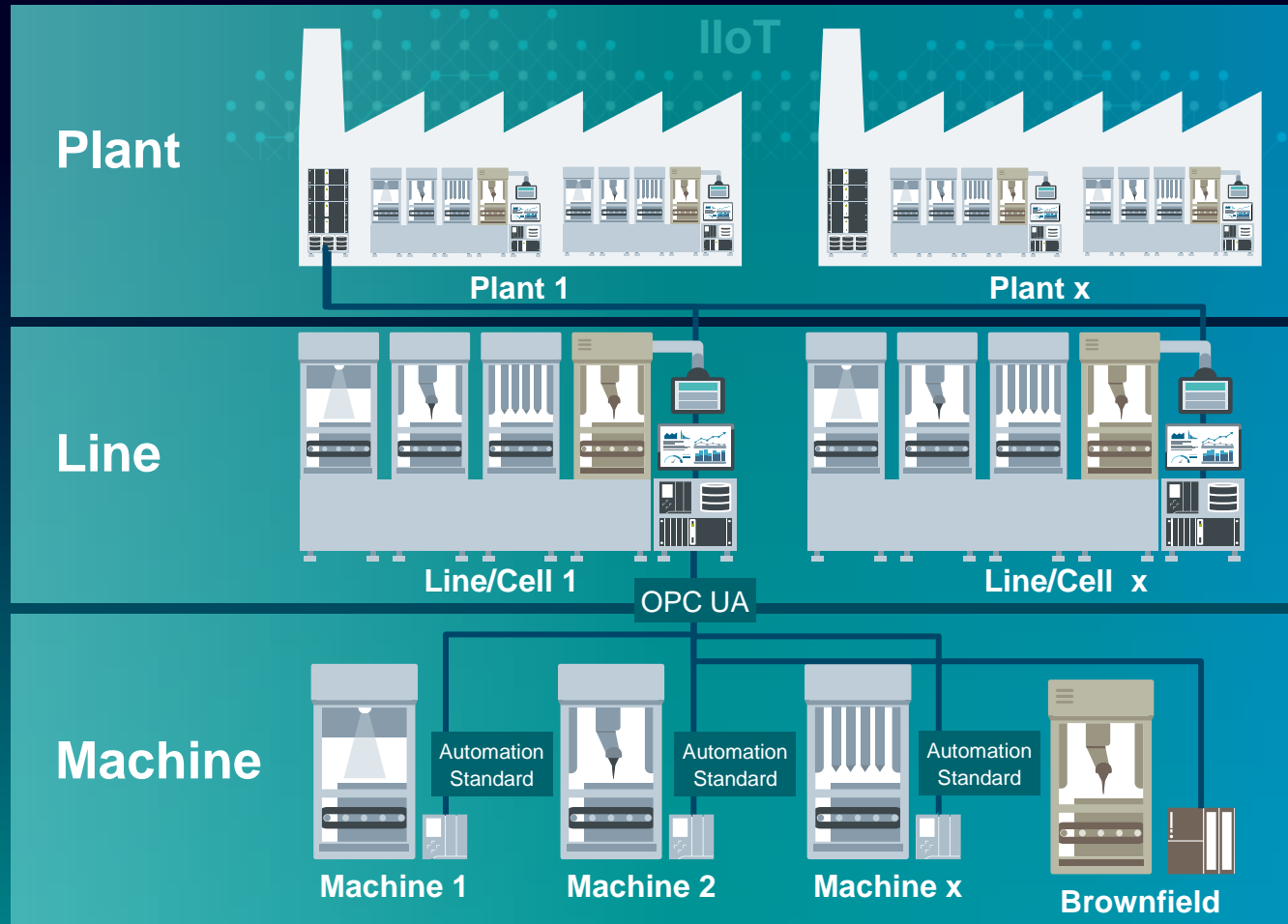
➤ Different machine builders with different development philosophies



Cost driver by integrating machines into a line



Standardization as foundation

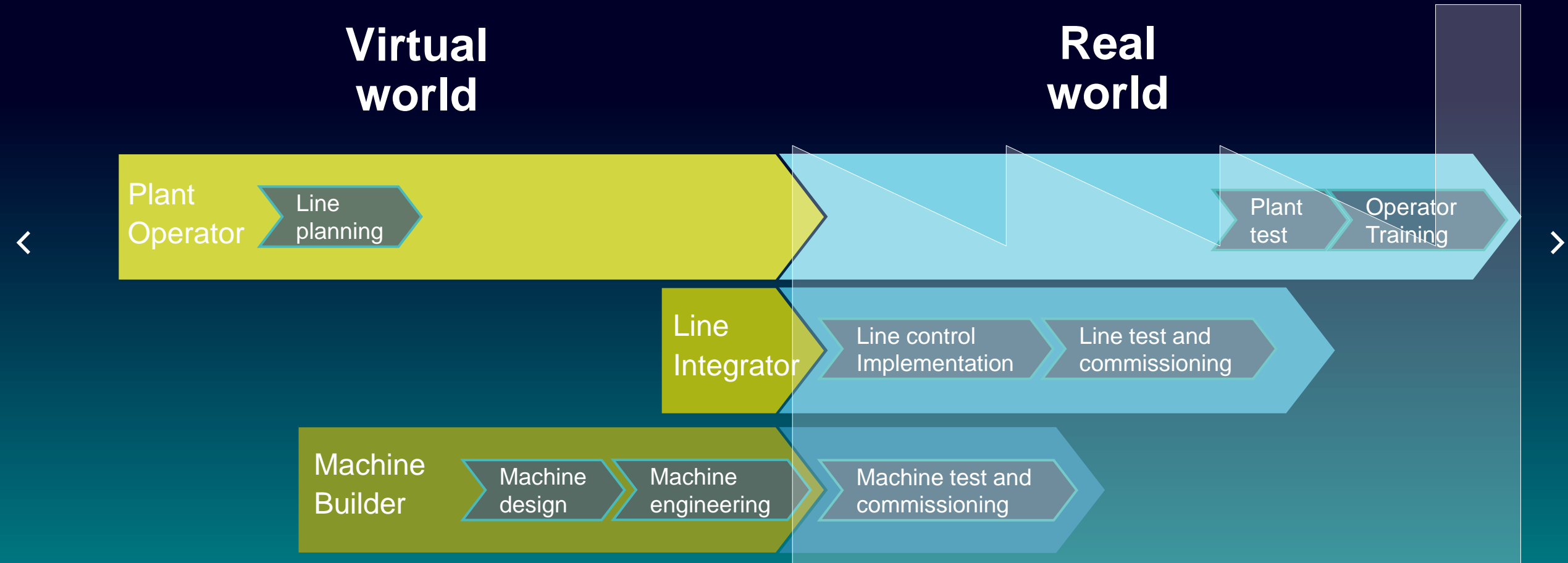


Standardization provides the basis for competitiveness, virtual commissioning and “plug and produce” factory functionality!

- OPC UA
- Companion Specification



Line Integration without standardization and simulation

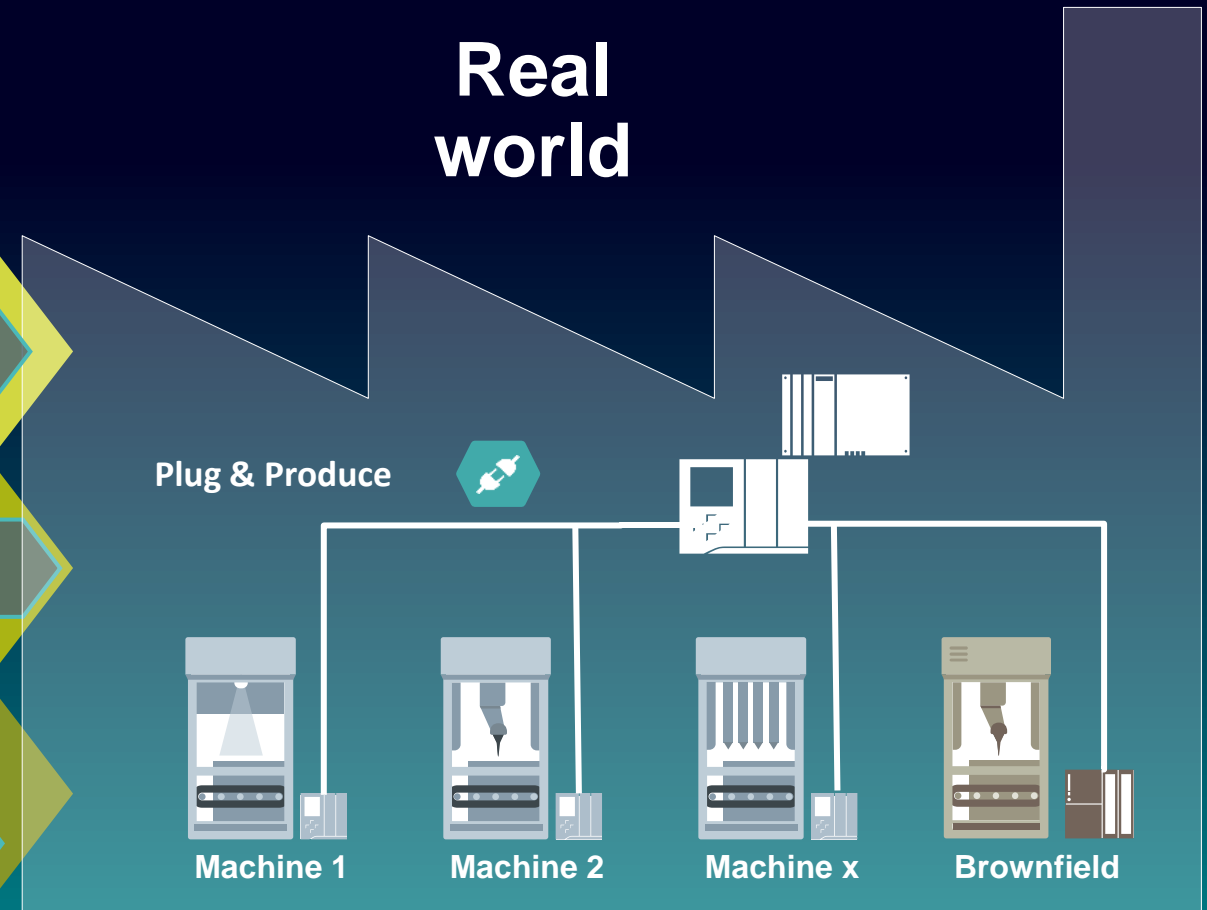
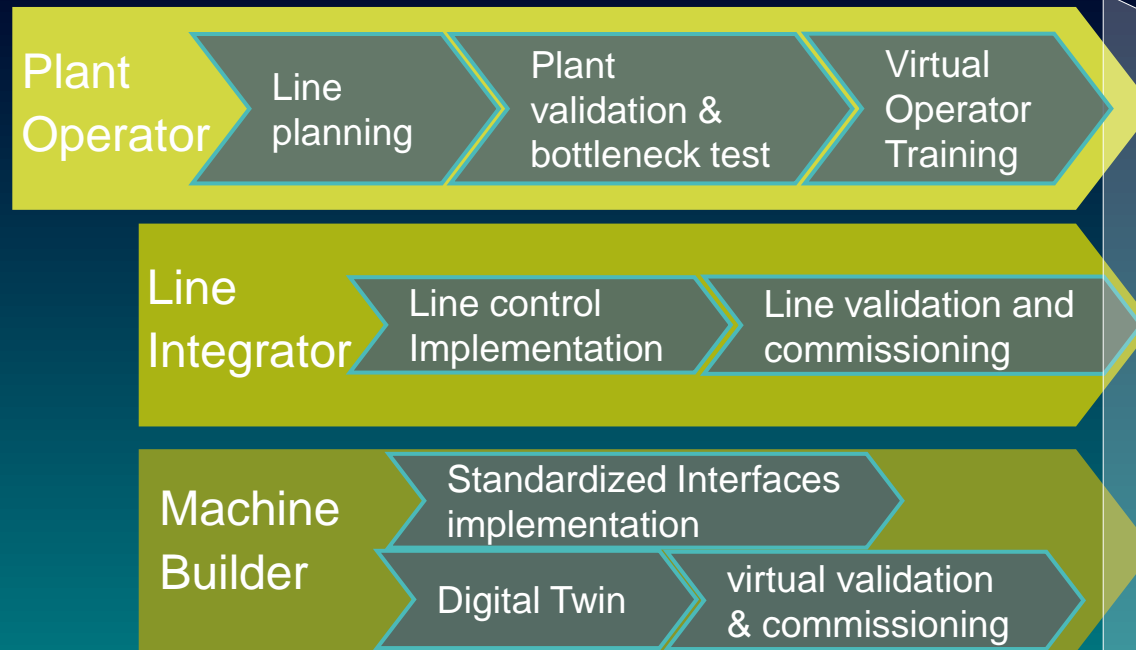




Line Integration with standardization and simulation

Virtual world

Real world

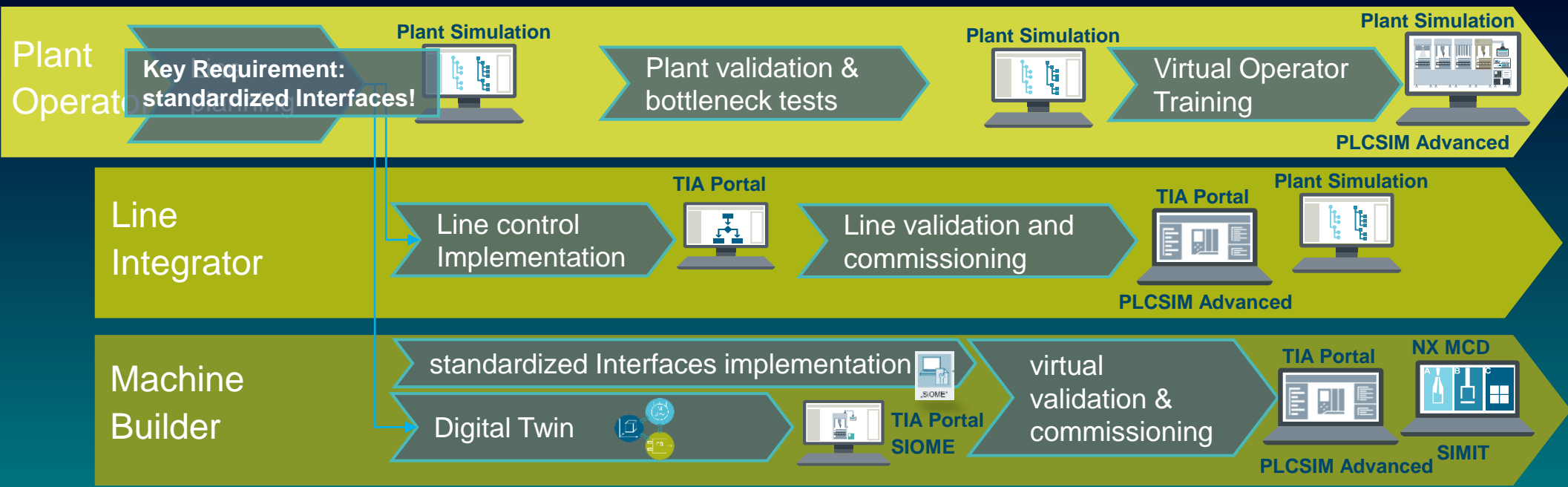




Seamless portfolio for realizing plug & work

Virtual world

Real world





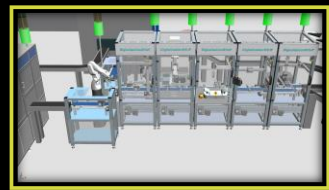
continuous optimization based on standardization and simulation

Virtual world

Performance data

Real world

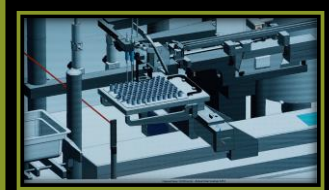
Virtual Plant



Virtual Line



Virtual Machine

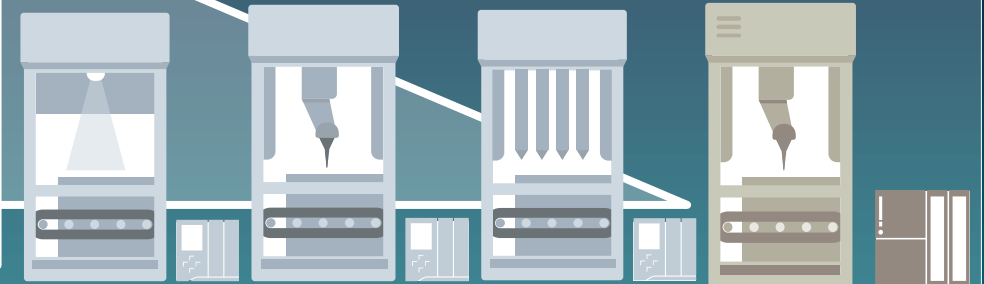


Virtual Controller

PLCSIM
Advanced

Real Controller

SIMATIC
S7 1500





5 steps for a successful integration

- 1 Define information flow from shop floor to top floor.
- 2 Define data and interfaces. Clear definition of needed data.
- 3 Standardize data and interfaces.
- 4 Standardize machine behavior and operations.
- 5 Define your targets in functional design specifications

With Siemens solutions & consulting...



Siemens is defining a general and open standardization approach for the industry



Based on a modern, efficient, and future-proof system platform



Standardization has to be driven by the **Plant Operator** directly to get the best benefits.

... produce earlier and save costs.